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MELBOURNE

Waste Tyre Permeable Pavements: Research, Commercialisation & Impact

EcologiQ Greener Infrastructure Conference, Sep 2023



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Current **impermeable** roads contribute to flash flooding
Current **permeable** pavements are not suitable for trafficked areas

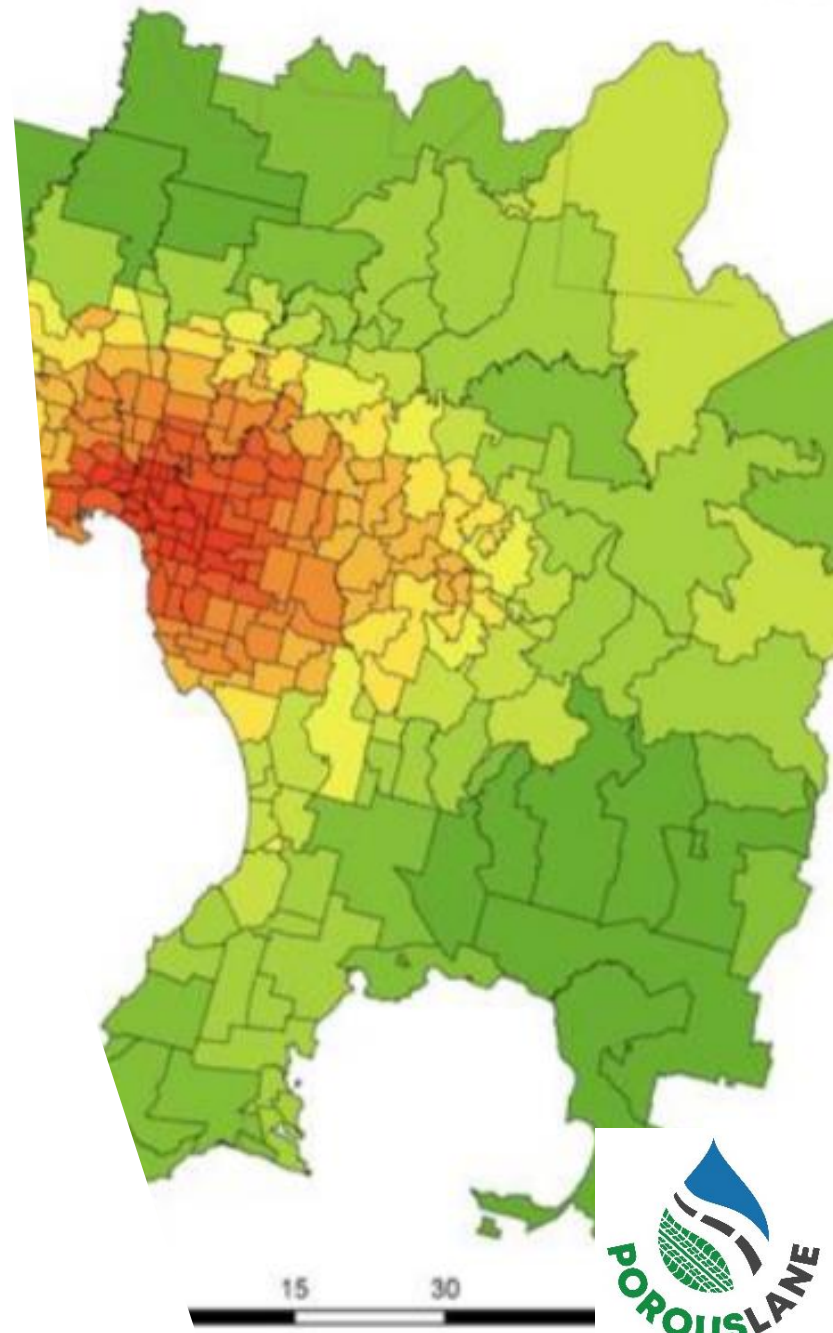
Rapid Growth in Urbanisations (UN Report)

Permeable Surface is recommended in many developments now (EPA Vic)





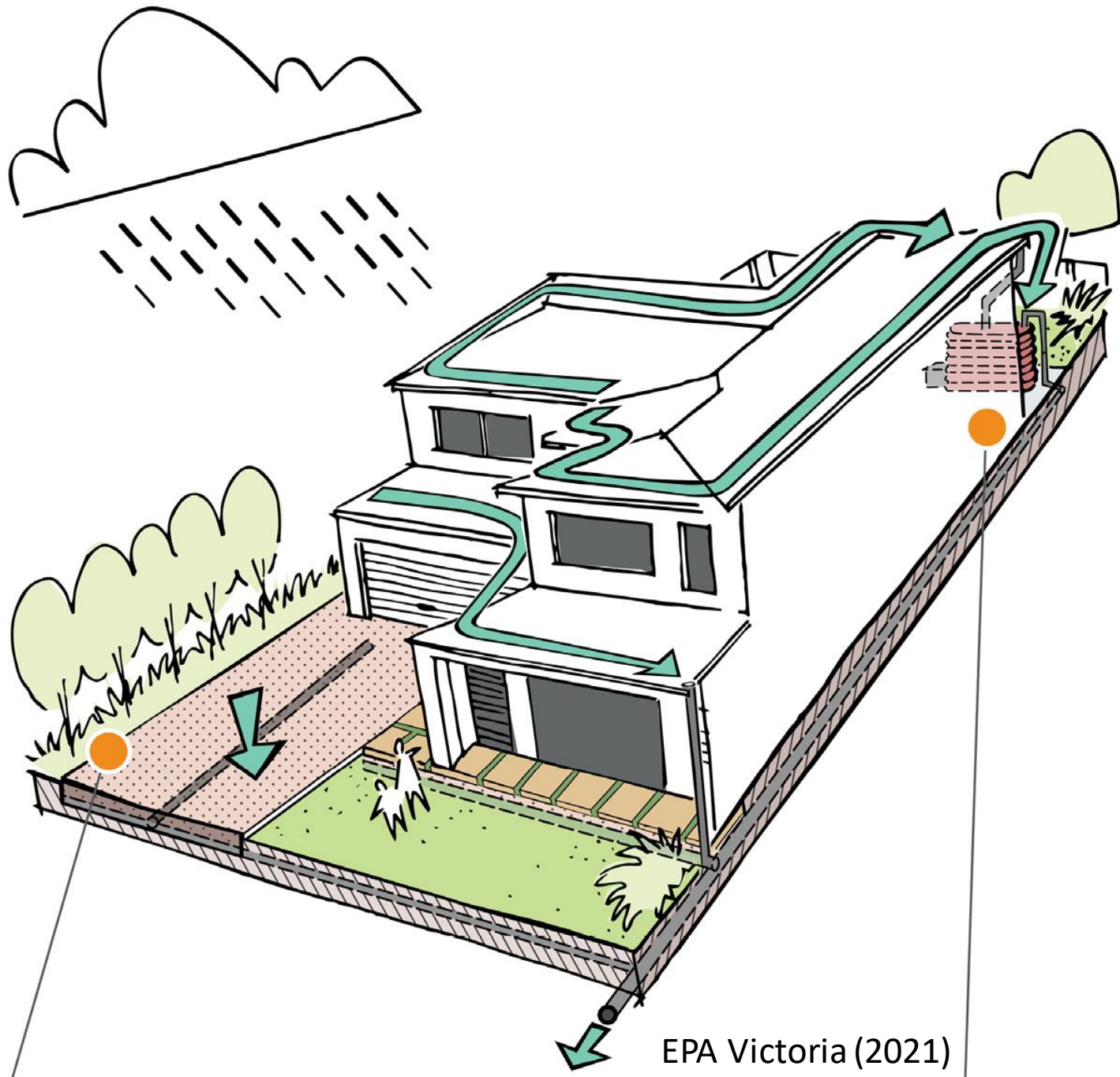
Urban Heat Island and Green Canopy





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Stormwater Compliance and Cost Saving



EPA Victoria (2021)



Every two seconds:



LESS THAN 1



IN EVERY 10 TYRES
IS RECYCLED IN AUSTRALIA

Value Proposition of a Circular Economy Solution: Solving 1, 2, 3 & 4 Problems at Once

Cost Savings in:

Stormwater system upgrades



Watering trees



Maintenance and repair due to tree root damages



Advantages

Higher coverage of land



Green star ratings



Meeting council requirements



Lower maintenance & Longer Life



Project # 1: Laboratory Investigation, 2016-2018



Flexural Strength

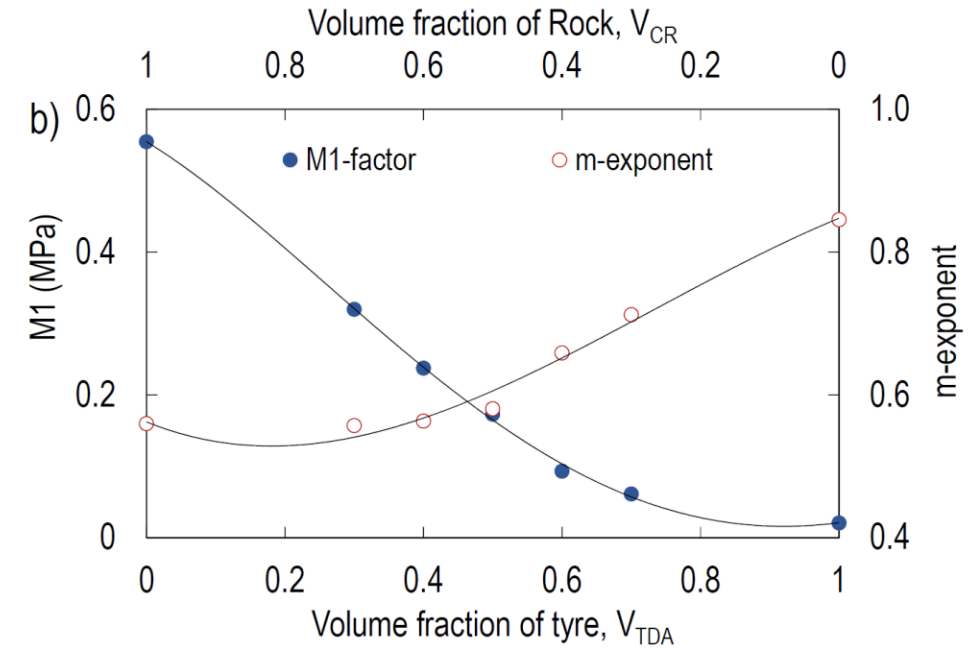
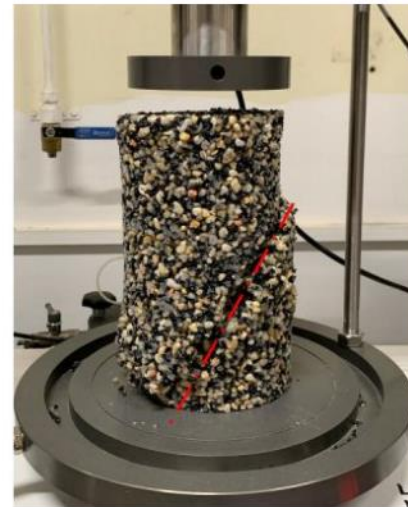
Testing the flexibility of our product under very extreme loading conditions and no supporting layer underneath. The material is flexible and can tolerate imposed displacements and loads.

Standard: AS 1012.2000 – Determination of Modulus of Rupture

Compressive Strength

Measuring the ultimate compressive strength of the material under very extreme conditions where there is no confinement. The results are used for optimisation.

Standard: ASTM D5102-09 – Standard Test Method for Unconfined Compressive Strength of Compacted Soil-Lime Mixtures.





Project #2 Field Trial



Waste Tyre-based Permeable Pavement (WTTP)



Tyre-Derived Aggregates (TDA)

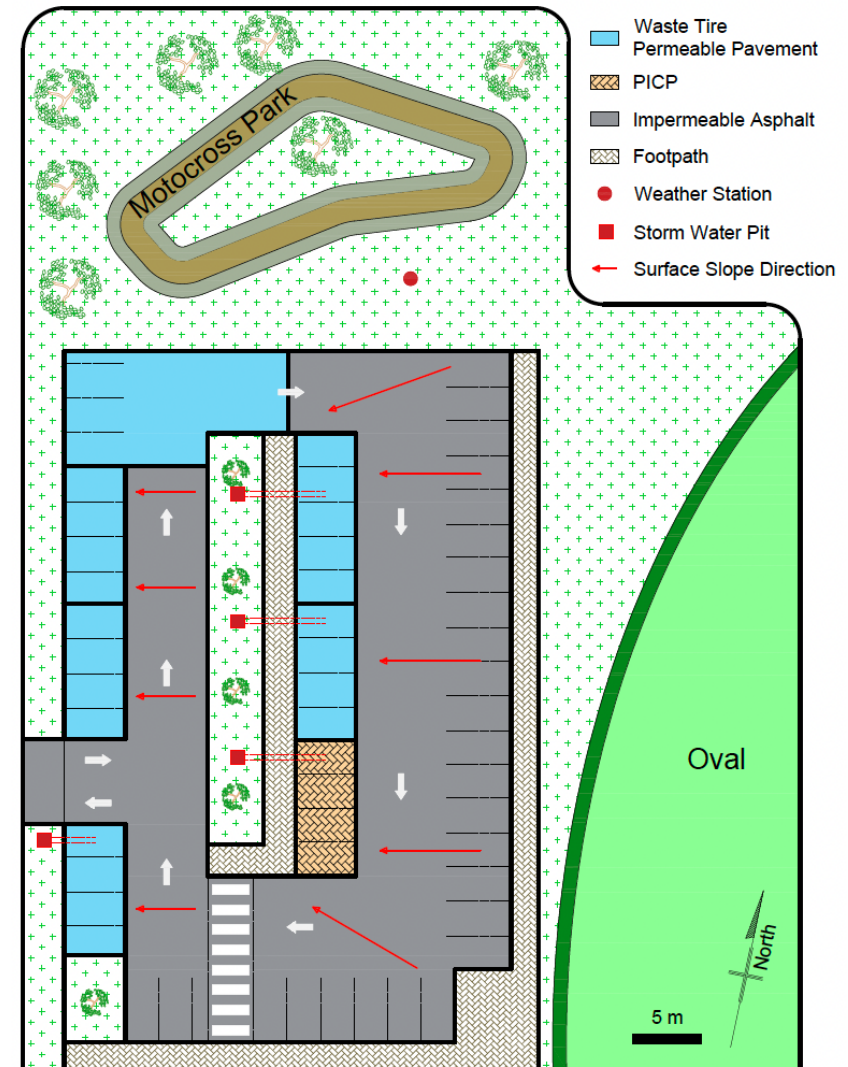
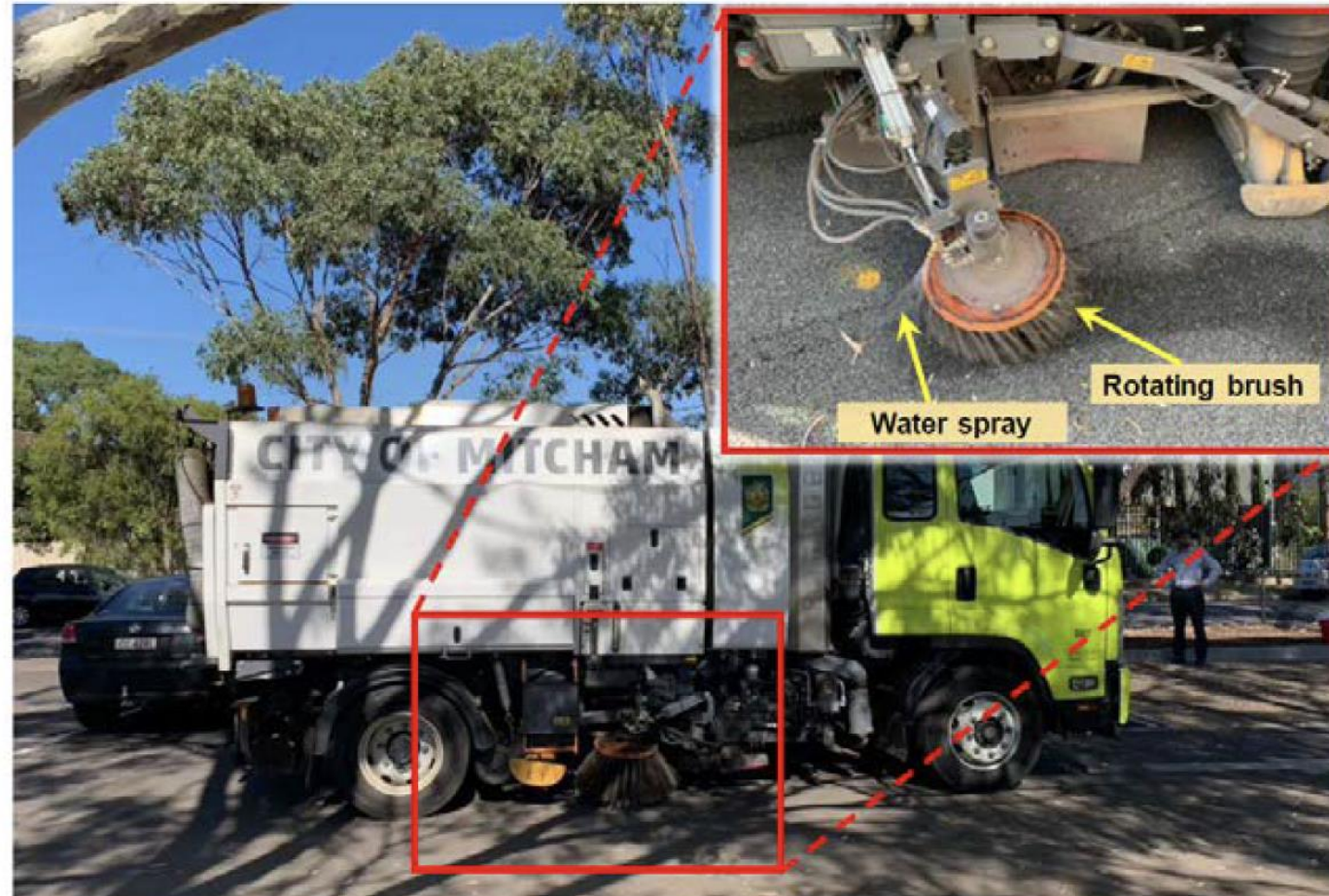


Crushed Rock

+ Engineered Binder

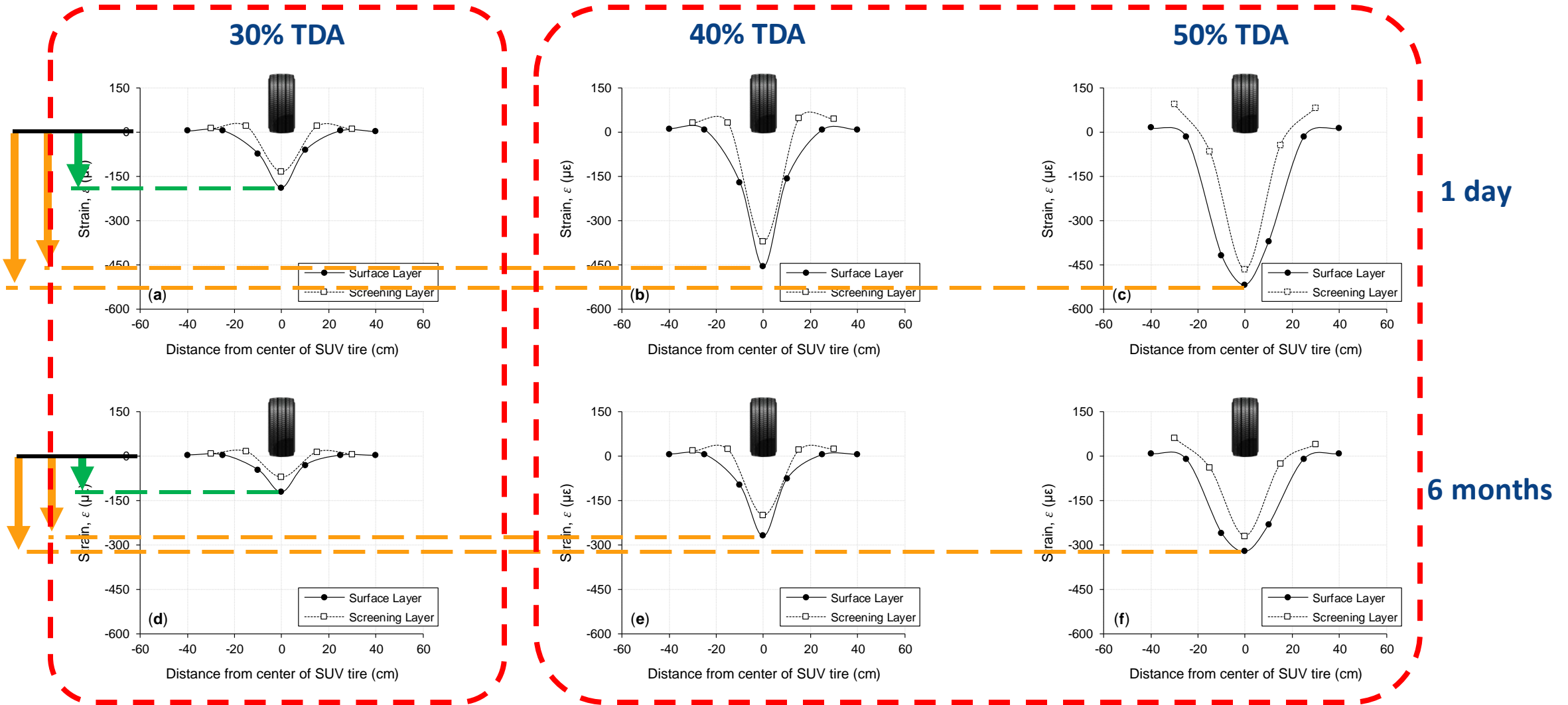


Project #2 Field Trial



Project #2 Field Trial

Optic Fibre Sample Results



1 day

6 months



Commercialisation: UoM Start-Up; Porous Lane





City of Yarra; Ramsden Carpark





City of Yarra; Rutland Street





Latest Project; John Holland Group, Porous Lane, KBR

Mechanical and hydrological performance of waste tyre permeable kerb and channel systems



Applications



Carparks



Applications



Driveway



Applications



Shared Path



Applications



Bike Lane



Applications



Pedestrian Ways



Applications



Footpath Treatment



Clients



Balranald Shire Council





Acknowledgements



CITY OF MITCHAM



Australian Government
Australian Research Council



Department of
Environment, Land,
Water & Planning



JOHN
HOLLAND





Amir Mehdizadeh
sales@porouslane.com.au
Bradley Posselt



Thank you



Porouslane.com.au

Smarterlite

Renewable Light for Safety

SmarterLite

Renewable light for safety in buildings & public spaces

20 Years experience



OmniGrip Direct

Recycled-glass & safety surfacing for public works

22 years working with governments

VIVACITY

Vivacity Smart Traffic

Energy efficient light for safety in public places. Safer riders, drivers & pedestrians.

18 Years Experience



Reduce crash trauma using Recycled Glass Safety Surfaces

OmniGrip Direct has 22 years of surfacing experience.

Actively reducing materials sent to landfill and contributing to State's Recycled First policy for infrastructure.

Main product comprises coloured recycled-glass to provide surfaces compliant to DOTP standard specification 431 in Victoria & TIPES Level 3 Certification in Queensland.

Expected life of surfaces is more than 5-years.



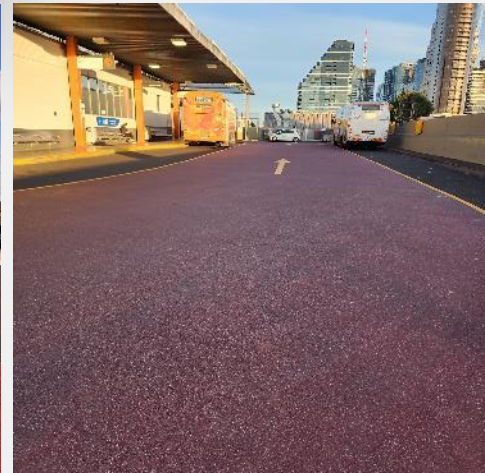
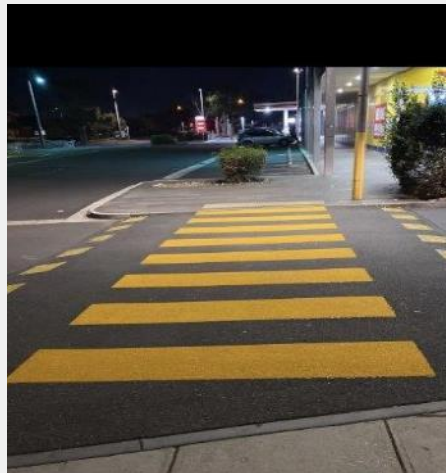
OmniGrip Direct becomes first recipient of TIPES certification

by Australian Road Research Board on June 10, 2022



The first proprietary surfacing systems have just been evaluated for use in Queensland under the Australian Road Research Board's (ARRB) Transport Infrastructure Product Evaluation Scheme (TIPES) as applied to High Friction Surface Treatments (HFST) & Coloured Surface Treatments (CST).

TIPES uses a performance-based assessment methodology, developed in





Reduce crash trauma

Applied to high risk bends, intersections, school & pedestrian crossings, **HFST can reduce injury crashes by approx. 50-65%**

Reduce total crashes on curves by 57% & freeway ramps by 79%

Fast, easy and effective solution to reduce crashes

Our traditional HFST's use calcined-bauxite.

With Sustainability Victoria funding we worked with the Australian Road Research Board to develop a new surface.

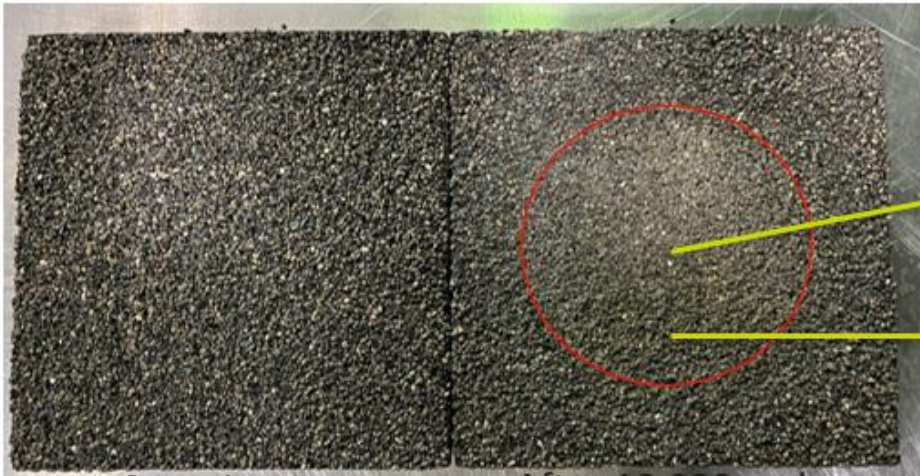
New High Friction Surface uses post-consumer glass diverted from landfill, and was designed for compliance with DOTP specifications.



60%
post-consumer
recycled-glass



Laboratory Test Results (Abrasion Testing)

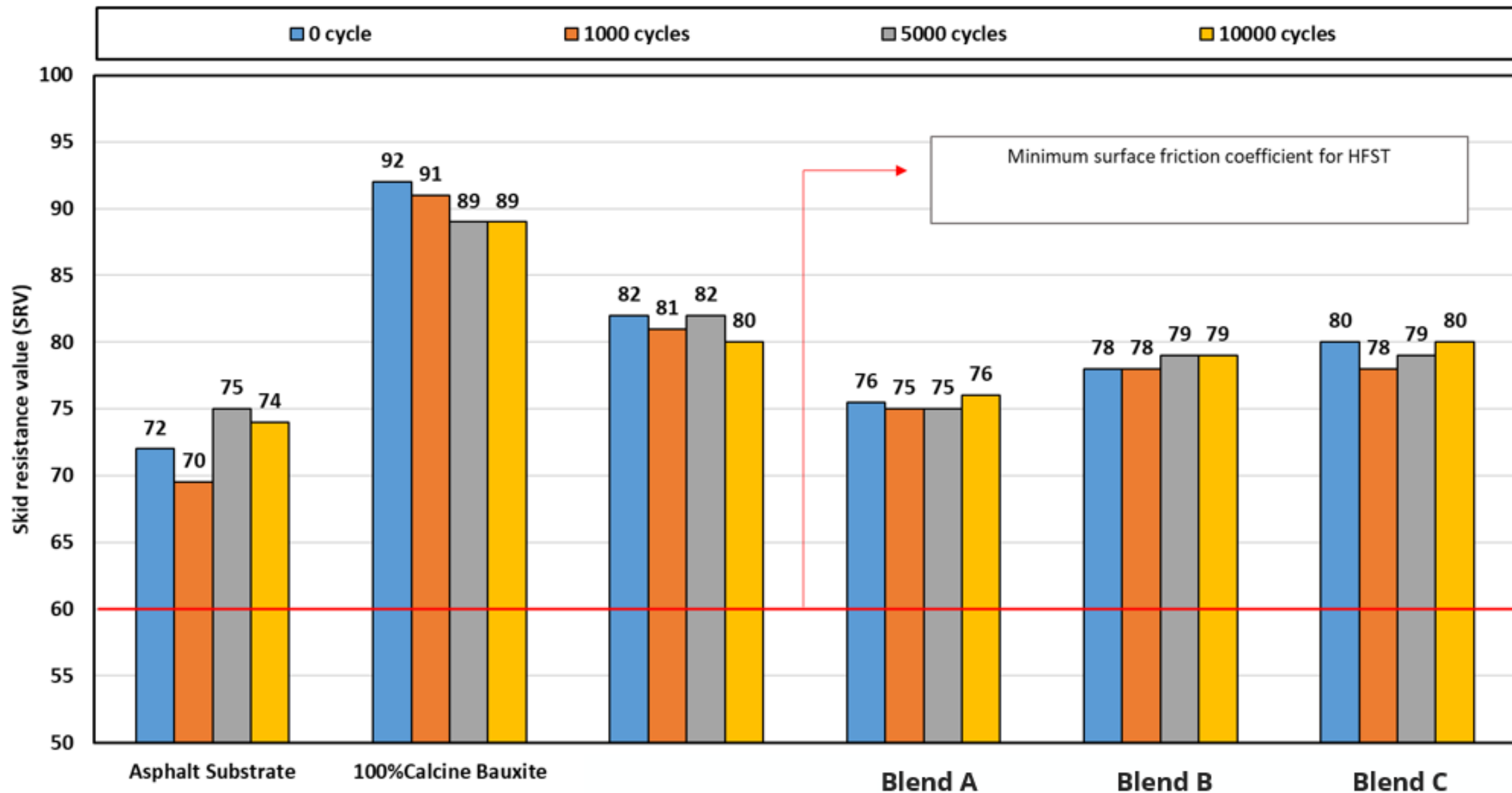


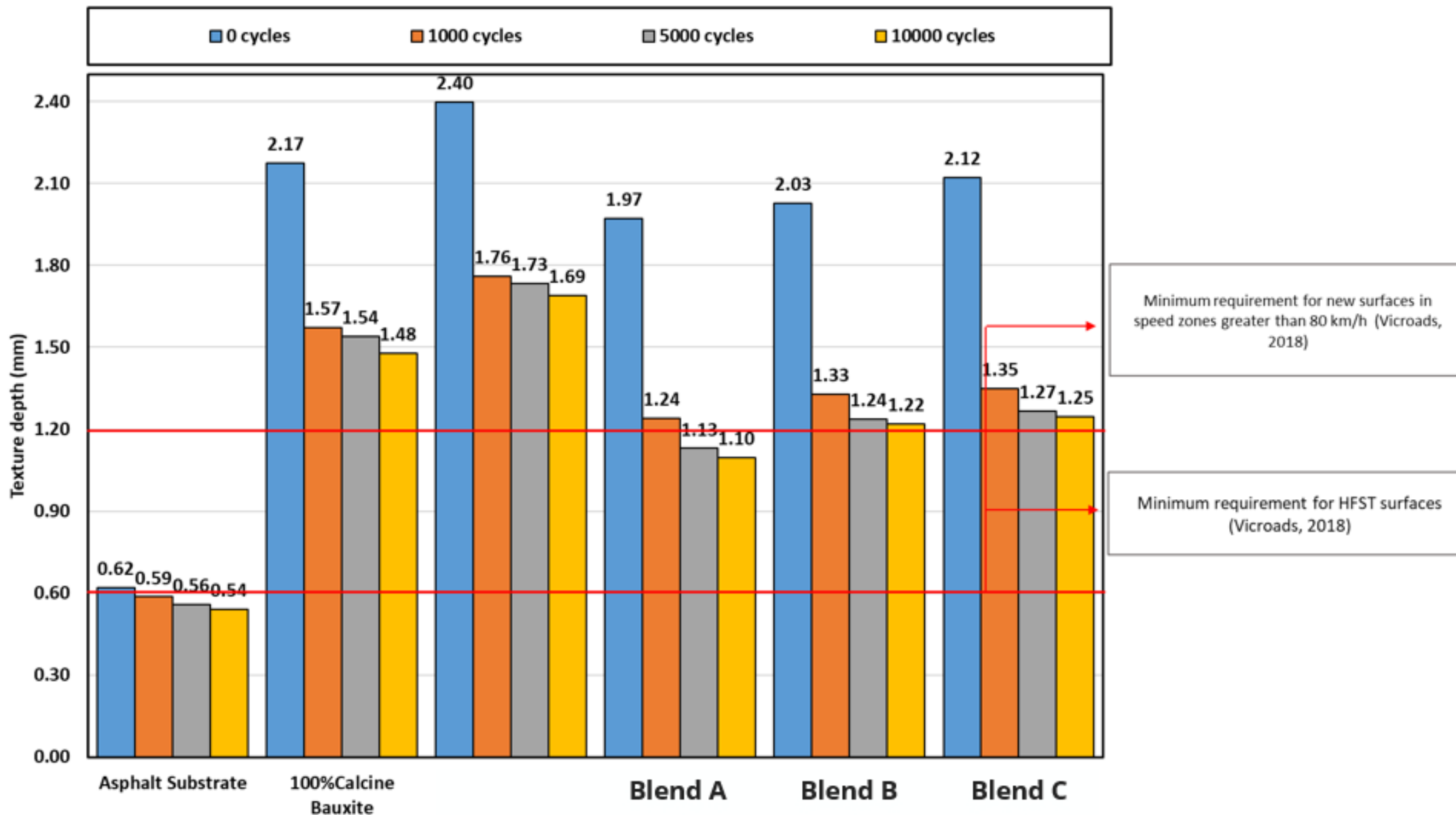
Centre

Bottom

Before abrasion

After 10,000 cycles





Source: Australian Road Research Board



Reduces crash trauma & increases slip & skid resistance

A high friction surface treatment (HFST) now available using 60% post-consumer recycled-glass.

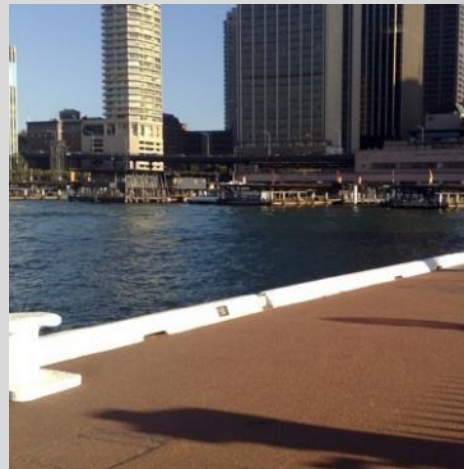
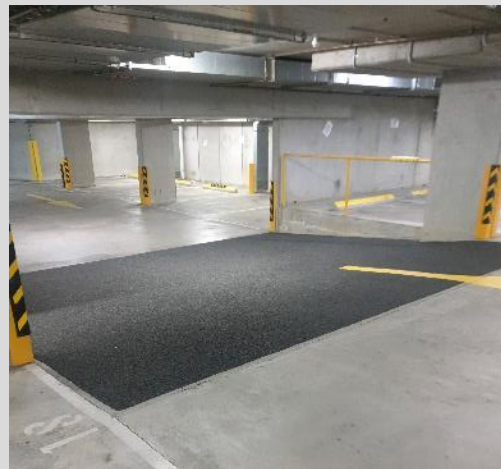
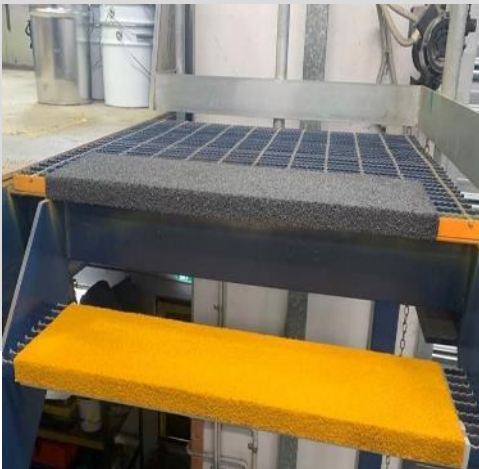
Environmental Product Declaration being finalised right now.

Fast, easy and effective solution to eliminate skidding/slipping on roads, paths & commercial applications.

Creating market for glass collected by Victoria's Councils.

Can reduce injury crashes by 40-80% at high risk intersections.

Images show typical examples of where it can be used.



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VICTORIA

Showroom

Level 5, 15 Queen Street, Melbourne VIC 3000

Office & Depot

18 Pelmet Crescent, Thomastown VIC 3074

QUEENSLAND

Office & Depot

8 Hampshire Street, Archerfield QLD 4108

ONLINE INFORMATION

<https://www.omnigripdirect.com.au>

<https://youtube.com/@PolarEnviro>

<https://www.linkedin.com/company/omnigrip-direct/>

Justin Strunk, jstrunk@omnigripdirect.com.au

Dave Jones, dave.jones@polarenviro.com.au



Sustainability Victoria's Recycled Product Showcase

Turning Waste into Value Added Products



The Journey from R&D to Application

- Downer spent years developing an Asphalt product containing a significant proportion of repurposed products yet still complied with relevant specifications.
- The product was named “**Reconophalt**”
- The precursor, Tonerpave, contained printer toner from used toner cartridges
- After **Reconophalt** underwent initial trials and health testing, Downer applied for a grant from Sustainability Victoria to partially fund the “**First Ever Trial of Reconophalt**”
- In May 2018, the first ever trial was placed on Rayfield Avenue in Craigieburn for the Hume city Council
- The Minister for the Environment attended to witness the trial

The Trial

Rayfield Avenue
Drone Footage

Repurposed materials utilised in Downer's Reconophalt



- Reclaimed asphalt pavement (RAP)
- Toner from used toner cartridges
- Waste crushed glass
- Waste soft plastic
- Waste oil



INNOVATIVE
SOLUTIONS



SUSTAINABLE
SOLUTIONS



INCREASED
VALUE

Getting Soft Plastics into Asphalt



TonerPlas



Performance Benefits



Superior performance of **Reconophalt™ asphalt**

TESTS HAVE SHOWN RECONOPHALT HAS:



Significant improvement in **fatigue life**



Increased **pavement life**



Increased **traffic loading**



Reduction in **asphalt thickness** in deep lift pavements

ASPHALT MADE WITH REPURPOSED WASTE

Since May 2018

- Downer conducted extensive environmental testing of Reconophalt to gain acceptance by the NSW EPA
- Registered Reconophalt mixes with the Victorian Department of Transport
- Produced and Laid Reconophalt in every State & Territory in Australia
- Produced and Laid Reconophalt on:
 - The M80 and Monash Freeways
 - Many other MRPV projects
- Produced and laid over **420,000t** of Reconophalt in Australia

Subject: FW: Reconophalt SS M80

Control mix	
Binder content	4.4, 4.5 and 4.7% target 4.5%
Wheel tracking (avg)	3.5mm
Modulus (avg)	4336 MPa
Fatigue	87 µε at 1 million cycles

Reconophalt	
Binder content	4.2%, target 4.4%
Wheel tracking (avg)	2.8mm
Modulus (avg)	4336 MPa
Fatigue	116 µε at 1 million cycles

Flexural modulus is very similar for both mixes.

As such it is considered that the AC20 C320 30N RAP + Toner/Flac can act as a replacement for the Type 55 on this project with the following conditions

- The RAP Management requirements from the April 2021 Section 407 are adhered to
- The mix is still considered as an 55 with regards to the ambient conditions for placement
- Asphalt production testing as per the CFB M80 Reconophalt ITP proposal forwarded with DoT Inclusions on 31st May 2021

The use of the AC14 Reconophalt as a replacement for the Type H specified under the Open Graded is also considered to be acceptable. The AC14 Reconophalt mixes were registered under the just superseded Sec 407 so the testing requirements under that version of the specification will need to be met unless it is proposed to adopt the April 2021 Sec 407 RAP testing requirements for these AC14 Reconophalt mixes. The contractor will need to confirm the approach that they intend to adopt.

Regards

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Pavement, Geotechnical & Heavy Civil Engineering
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VICTORIA Department of Transport

Reconophalt™

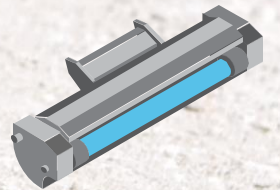


Created Savings of
3,300t CO₂e
And Diverted:

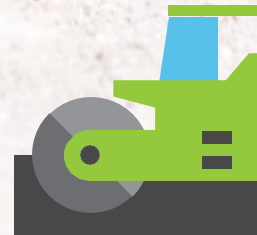
373 million
plastic bags/
soft plastics



11 million
used toner
cartridges



126k tonnes
reclaimed
asphalt



32 million
recycled glass
bottles



USED FROM FIRST TRIAL IN MAY 2018 TO SEPT 2023 IN ROAD AND PAVEMENT PROJECTS IN AUSTRALIA

And We Won an Innovation Award

**Large Business
Category
2019 Victorian
Premier's Sustainability
Awards**

